

**IN THE SPECIFICATION**

Please replace paragraph [0057] with the following amended paragraph:

[0057] Figure 3 shows the outer clamping ring before mounting along with the other elements of the coupling arrangement 1. The outer clamping ring 2 as well as the inner clamping ring 3, are formed metal parts. It is preferable that the clamping rings (2, 3) be sheet metal parts formed using case-hardened steel. Alternatively, other suitable materials may be used to form the clamping rings. Upon assembly, the lips 16 and 19, are bent radially inwardly towards the axis of rotation by roll crimping.

Please replace paragraph [0062] with the following amended paragraph:

[0062] The perforated cap 29 catches the recess 33 with the tongue 32 and may be freely rotated about the coupling arrangement's 23 axis of rotation 23a relative to the outer clamping ring 24 (Figure 6). Figure 6b shows an alternate design of the coupling arrangement 23 with modifications to the inner clamping ring 26 and the perforated cap 29. Here the inner clamping ring 26 does not exhibit the cylindrical segment 39 and thereby juts out over the outside of the outer clamping ring 24. The perforated cap 29 includes an angled catch 32a on the tongue 32, which engages into the actuating element and may be rotated about an angle  $\theta$  over the inner clamping ring 26, as depicted in Figure 16.

Please replace paragraph [0063] with the following amended paragraph:

[0063] Figure 14 shows another embodiment of a coupling arrangement 44. The coupling arrangement 44 is placed between the gearwheel 5 and the shaft 6 and is comprised of an outer clamping ring 45, an inner clamping ring 46, and clamping

bodies 30. In the coupling arrangement 44, the first clamping ring 10 is the inner clamping ring 46, and the second clamping ring 20 is the outer clamping ring 45. The inner clamping ring 46 is a formed metal part having a first retainer 15 in the form of a lip 47 designed to be one piece with the inner clamping ring 46. The lip 47 is angled radially away from the axis of rotation 44a of the coupling arrangement, pointing outward. The first retainer 15 is a lip 47 made of the metal of the first clamping ring 10, and extends at a right angle to the axis of rotation 44a. The first retainer 15 is formed as one piece with the first clamping ring, and at least the second retainer 25 is a separate part from the clamping rings 10, 20; the first retainer 10 comprising a lip 47 made from and extending off of the first clamping ring 10 at right angles to the axis of rotation; and ~~[[the]]~~ a perforated cap 48 holds the clamping bodies 30 longitudinally in one direction of the axis of rotation, and surrounds the axis of rotation 44a. The second retainer 25 is ~~[[a]]~~ the perforated cap 48 that lies across from the lip 47 in a longitudinal direction of the axis of rotation 44a, and which takes up and surrounds the clamping bodies 30. The lip 47 engages the outer clamping ring 45 by a ring-shaped ~~cut-out~~ segment 49 that is oriented longitudinally to the axis of rotation 44a, and which forms the frontal part of the outer clamping ring 45. The perforated cap 48 includes a tongue ~~[[50]]~~ 50 pointing ~~radially outwardly~~ from the perforated cap 48 at an outer radial portion thereof, which engages the outer clamping ring 45 by a recess 51 of a cut out segment 51a turned longitudinally away from the ring-shaped ~~cut-out~~ segment 49. The second clamping ring 20 may be fixed about the axis of rotation 44a relative to a machine part 6 by means of an actuating element or actuator 40, where the actuator 40 includes the tongue 50 and is designed separately from the ~~elamps~~ clamping bodies 30, and thereby held longitudinally to the first clamping ring 10 in at least one longitudinal direction of the axis of rotation 44a. The tongue 50 juts out

of the recess and longitudinally over the second clamping ring 20 in its path away from the cut-out segment in a longitudinal direction of the axis of rotation 44a.

Please replace the *Reference Markings* section on page 17 of the original application with the following new *Reference Markings* section:

**Reference Markings**

- 1. Coupling arrangement
- 1a Axis of rotation
- 2 Outer clamping ring
- 3 Inner clamping ring
- 4 Cylinder
- 5 Gear wheel
- 6 Shaft
- 7 Bearing surface
- 8 Bearing surface
- 9 Projection
- 10 First clamping ring
- 11 Projection
- 12 Groove
- 13 Tongue
- 14 Catch
- 15 First Retainer
- 16 Lip
- 17 Cut-out segment
- 18 Perforated cap
- 19 Lip
- 20 Second clamping ring
- 21 Cut-out segment
- 22 Recess
- 23 Coupling arrangement
- 23a Axis of rotation
- 24 Outer clamping ring
- 25 Second retainer
- 26 Inner clamping ring

26a Bearing surface  
27 Groove  
27a Recess  
27b Predetermined  
    breaking point  
28 Lip  
28a Edge  
28b Ring segment (cut  
    out)  
29 Perforated cap  
30 Clamping ring  
31 Cut out segment  
32 Tongue  
32a Catch  
33 Recess  
33a Cut out segment  
34 Lip  
35 Recess  
36 Edge  
37 Edge  
38 Projection  
39 Cut out segment  
40 Actuating element  
41 Projection  
42 Cut out segment  
43 Cut out segment  
44 Coupling arrangement  
44a Axis of rotation  
45 Outer clamping ring  
46 Inner clamping ring  
47 Lip  
48 Perforated cap  
49 ~~Cut out~~ Ring segment  
50 Tongue  
51 Recess  
52 Bearing surface  
53 Cog  
54 Groove  
55 Predetermined breaking point

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**Application No.:** 10/694,588

56 Indentation  
57 Catch  
58 Lip